

Round Punches¹ – Mobile Devices

Dimensions ø in mm	Order number		Powerman Junior	Powerman Kompakt	Powerman Vario	Powerman	Powerman Step	Powerlec Vario
	Punch draw bolt thread							
	9.5	19						
12.2	2623-0812-20-00		X	X	X	X	X	X
12.7	2623-0812-70-00		X	X	X	X	X	X
14	2623-0814-00-00		X	X	X	X	X	X
15.2	2623-0815-20-00		X	X	X	X	X	X
16.2	2623-0816-20-00		X	X	X	X	X	X
17.3	2623-0817-30-00		X	X	X	X	X	X
18.6	2623-0818-60-00		X	X	X	X	X	X
19	2623-0819-00-00		X	X	X	X	X	X
20.2	2623-0820-20-00		X	X	X	X	X	X
20.4	2623-0820-40-00		X	X	X	X	X	X
21.3	2623-0821-30-00		X	X	X	X	X	X
22.5	2623-0822-50-00		X	X	X	X	X	X
23.8	2623-0823-80-00		X	X	X	X	X	X
24.5	2623-0824-50-00		X	X	X	X	X	X
25.2	2623-0825-20-00		X	X	X	X	X	X
27	2623-0827-00-00		X	X	X	X	X	X
28.3		2623-0828-30-00	X	X	X	X	X	X
28.5	2623-0828-50-00		X	X	X	X	X	X
30.5	2623-0830-51-00		X	X	X	X	X	X
30.5		2623-0830-50-00	X	X	X	X	X	X
32		2623-0832-00-00	X	X	X	X	X	X
32.2		2623-0832-20-00	X	X	X	X	X	X
32.2	2623-0832-21-00		X	X	X	X	X	X
33.3	2623-0833-30-00		X	X	X	X	X	X
34.1		2623-0834-10-00	X	X	X	X	X	X
35	2623-0835-01-00		X	X	X	X	X	X
35.1		2623-0835-00-00	X	X	X	X	X	X
37		2623-0837-00-00	X	X	X	X	X	X
38		2623-0838-00-00	X	X	X	X	X	X
38.1	2623-0838-11-00		X	X	X	X	X	X
40.2		2623-0840-20-00	X	X	X	X	X	X
41.2		2623-0841-20-00	X	X	X	X	X	X
43.3		2623-0843-30-00	X	X	X	X	X	X
45.5		2623-0845-50-00	X	X	X	X	X	X
47		2623-0847-00-00	X	X	X	X	X	X
50.2		2623-0850-20-00	X	X	X	X	X	X
54		2623-0854-00-00		X	X	X	X	X
56.5		2623-0856-50-00		X	X	X	X	X
60		2623-0860-00-00		X	X	X	X	X
63.2		2623-0863-20-00			X	X	X	X
64.4		2623-0864-40-00			X	X	X	X
66.6		2623-0866-60-00			X	X	X	X
70		2623-0870-00-00			X	X	X	X
75.2		2623-0875-20-00			X	X	X	X
76.2		2623-0876-20-00			X	X	X	X
80		2623-0880-00-00			X	X	X	X
82		2623-0882-00-00				X	X	
88.5		2623-0888-50-00				X	X	
92		2623-0892-00-00				X	X	
102		2623-0810-20-00				X	X	
114.3		2623-0811-43-00				X	X	
120		2623-0812-01-00				X	X	

Round Punches Plus¹ – Mobile Devices

Dimensions ø in mm	Punch draw bolt thread	Order number	Powerman Junior	Powerman Kompakt	Powerman Vario	Powerman	Powerman Step	Powerlec Vario
15.2	9.5	2682-0815-20-25	x	x	x	x	x	x
16.2	9.5	2682-0816-20-25	x	x	x	x	x	x
18.6	11.1	2682-0818-60-25	x	x	x	x	x	x
20.2	11.1	2682-0820-20-25	x	x	x	x	x	x
20.4	11.1	2682-0820-40-25	x	x	x	x	x	x
22.5	11.1	2682-0822-50-25	x	x	x	x	x	x
25.2	11.1	2682-0825-20-25	x	x	x	x	x	x
28.5	19	2682-0828-50-25	x	x	x	x	x	x
30.5	19	2682-0830-50-25	x	x	x	x	x	x
32.2	19	2682-0832-20-25	x	x	x	x	x	x
37	19	2682-0837-00-25	x	x	x	x	x	x
40.2	19	2682-0840-20-25	x	x	x	x	x	x
47	19	2682-0847-00-25	x	x	x	x	x	x
50.2	19	2682-0850-20-25	x	x	x	x	x	x
54	19	2682-0854-00-25		x	x	x	x	x
60	19	2682-0860-00-25		x	x	x	x	x
63.2	19	2682-0863-20-25			x	x	x	x

Round Punch Kits² – Mobile Devices

Description	Punch draw bolt thread	Order number	Powerman Junior	Powerman Kompakt	Powerman Vario	Powerman	Powerman Step	Powerlec Vario
Round punch kit Plus metr. from M16-M50	9.5/11.1/19	2682-7816-50-26	x	x	x	x	x	x
Round punch kit metr. from M12-M50	9.5/19	2623-7812-50-00	x	x	x	x	x	x
		2683-7812-50-20²	x	x	x	x	x	x
Round punch kit from PG7-PG21+ø 30.5 mm	9.5	2623-7812-30-00	x	x	x	x	x	x
		2683-7812-30-20²	x	x	x	x	x	x
Round punch kit from PG7-PG48+ø 30.5	9.5/19	2623-7812-60-00		x	x	x	x	x
		2683-7812-60-30²		x	x	x	x	x

Round Punch with Two Keyways³ – Mobile Devices

Description	Punching pump holding thread	Order number	Powerman Junior	Powerman Kompakt	Powerman Vario	Powerman	Powerman Step	Powerlec Vario
Round punch ø 22.5 with two keyways	9.5	2623-0922-52-01	x	x	x	x	x	x

¹ Draw bolts for punching pumps are not included in the scope of delivery

² With draw bolts for manual operation

³ With draw bolts for punching pumps

Square Punches³ – Mobile Devices

Dimensions	Punching pump holding thread	Order number	Powerman Junior	Powerman Kompakt	Powerman Vario	Powerman	Powerman Step	Powerlec Vario
15.8	9.5	2623-0915-80-00	x	x	x	x	x	x
22.2	9.5	2623-0922-20-00	x	x	x	x	x	x
25.4	9.5	2623-0925-40-00	x	x	x	x	x	x
46	9.5	2623-0946-00-00		x	x	x	x	x
45	19	2683-0945-00-00			x	x	x	x
46	19	2683-0946-00-00			x	x	x	x
68	19	2683-0968-00-01			x ⁴	x	x	x
92	19	2683-0992-00-01			x ⁴	x	x	
125	19	2683-0125-00-02			x ⁴	x ⁴	x ⁴	

Rectangular punches³ – Mobile Devices

Dimensions	Punching pump holding thread	Order number	Powerman Junior	Powerman Kompakt	Powerman Vario	Powerman	Powerman Step	Powerlec Vario
22 x 30	9.5	2683-0922-31-10	x	x	x	x	x	x
22 x 42	9.5	2683-0922-42-11		x	x	x	x	x
25 x 50	19	2683-0925-50-00			x	x	x	x
46 x 92	19	2683-0946-92-00				x	x	x ⁴
36 x 52	19	2683-0936-52-02			x	x	x	x
36 x 65	19	2683-0936-65-02			x	x	x	x
36 x 85.5	19	2683-0936-85-52			x ⁴	x	x	x
36 x 112	19	2683-0936-11-22			x ⁴	x	x	

Shaped Punches³ – Mobile Devices

Description / Dimensions	Punching pump holding thread	Order number	Powerman Junior	Powerman Kompakt	Powerman Vario	Powerman	Powerman Step	Powerlec Vario
MinD 9-pole	9.5	2683-0000-00-09	x	x	x	x	x	x
MinD 15-pole	9.5	2683-0000-00-15	x	x	x	x	x	x
MinD 25-pole	9.5	2683-0000-00-25		x	x	x	x	x
MinD 37-pole	9.5	2683-0000-00-37		x	x	x	x	x
MinD 50-pole	9.5	2683-0000-00-50			x	x	x	x
20.1 x 22.5	9.5	2683-0920-22-01	x	x	x	x	x	x
20.2 x 23.1	9.5	2683-0920-23-01	x	x	x	x	x	x

¹ Draw bolts for punching pumps are not included in the scope of delivery

² With draw bolts for manual operation

³ With draw bolts for punching pumps

⁴ Case-by-case decision is required



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