

# Punches for Mobile Devices

Round Punches - Mobile Devices\*

Dimensions ø in mm	Order No.		Powerman Junior	Powerman Kompakt	Powerman Vario	Powerman	Powerman Step	Powerlec Vario
	Draw bolt thread							
	9,5	19						
15,2	<b>2623-0812-70-00</b>		X	X	X	X	X	X
14	<b>2623-0814-00-00</b>		X	X	X	X	X	X
15,2	<b>2623-0815-20-00</b>		X	X	X	X	X	X
16,3	<b>2623-0816-30-00</b>		X	X	X	X	X	X
17,3	<b>2623-0817-30-00</b>		X	X	X	X	X	X
18,6	<b>2623-0818-60-00</b>		X	X	X	X	X	X
19	<b>2623-0819-00-00</b>		X	X	X	X	X	X
20,4	<b>2623-0820-40-00</b>		X	X	X	X	X	X
21,3	<b>2623-0821-30-00</b>		X	X	X	X	X	X
22,5	<b>2623-0822-50-00</b>		X	X	X	X	X	X
23,8	<b>2623-0823-80-00</b>		X	X	X	X	X	X
24,5	<b>2623-0824-50-00</b>		X	X	X	X	X	X
25,4	<b>2623-0825-40-00</b>		X	X	X	X	X	X
27	<b>2623-0827-00-00</b>		X	X	X	X	X	X
28,3		<b>2623-0828-30-00</b>	X	X	X	X	X	X
28,5	<b>2623-0828-50-00</b>		X	X	X	X	X	X
30,5	<b>2623-0830-51-00</b>		X	X	X	X	X	X
30,5		<b>2623-0830-50-00</b>	X	X	X	X	X	X
32		<b>2623-0832-00-00</b>	X	X	X	X	X	X
32,5		<b>2623-0832-50-00</b>	X	X	X	X	X	X
33,3	<b>2623-0833-30-00</b>		X	X	X	X	X	X
34,1		<b>2623-0834-10-00</b>	X	X	X	X	X	X
35	<b>2623-0835-01-00</b>		X	X	X	X	X	X
35,1		<b>2623-0835-00-00</b>	X	X	X	X	X	X
37		<b>2623-0837-00-00</b>	X	X	X	X	X	X
38		<b>2623-0838-00-00</b>	X	X	X	X	X	X
38,1	<b>2623-0838-11-00</b>		X	X	X	X	X	X
40,5		<b>2623-0840-50-00</b>	X	X	X	X	X	X
41,2		<b>2623-0841-20-00</b>	X	X	X	X	X	X
43,3		<b>2623-0843-30-00</b>	X	X	X	X	X	X
45,5		<b>2623-0845-50-00</b>	X	X	X	X	X	X
47		<b>2623-0847-00-00</b>	X	X	X	X	X	X
50,5		<b>2623-0850-50-00</b>	X	X	X	X	X	X
54		<b>2623-0854-00-00</b>		X	X	X	X	X
56,5		<b>2623-0856-50-00</b>		X	X	X	X	X
60		<b>2623-0860-00-00</b>		X	X	X	X	X
63,5		<b>2623-0863-50-00</b>			X	X	X	X
64,4		<b>2623-0864-40-00</b>			X	X	X	X
66,6		<b>2623-0866-60-00</b>			X	X	X	X
70		<b>2623-0870-00-00</b>			X	X	X	X
76,2		<b>2623-0876-20-00</b>			X	X	X	X
80		<b>2623-0880-00-00</b>			X	X	X	X
82		<b>2623-0882-00-00</b>				X	X	
88,5		<b>2623-0888-50-00</b>				X	X	
92		<b>2623-0892-00-00</b>				X	X	
102		<b>2623-0810-20-00</b>				X	X	
114,3		<b>2623-0811-43-00</b>				X	X	
120		<b>2623-0812-01-00</b>				X	X	

### Round Punches Plus - Mobile Devices\*

Dimensions ø in mm	Draw bolt thread	Order No.	Powerman Junior	Powerman Kompakt	Powerman Vario	Powerman	Powerman Step	Powerlec Vario
12,7	9,5	<b>2682-0815-20-25</b>	x	x	x	x	x	x
16,5	9,5	<b>2682-0816-50-25</b>	x	x	x	x	x	x
18,6	11,1	<b>2682-0818-60-25</b>	x	x	x	x	x	x
20,4	11,1	<b>2682-0820-40-25</b>	x	x	x	x	x	x
22,5	11,1	<b>2682-0822-50-25</b>	x	x	x	x	x	x
25,4	11,1	<b>2682-0825-50-25</b>	x	x	x	x	x	x
28,5	19	<b>2682-0828-50-25</b>	x	x	x	x	x	x
30,5	19	<b>2682-0830-50-25</b>	x	x	x	x	x	x
32,5	19	<b>2682-0832-50-25</b>	x	x	x	x	x	x
37	19	<b>2682-0837-00-25</b>	x	x	x	x	x	x
40,5	19	<b>2682-0840-50-25</b>	x	x	x	x	x	x
47	19	<b>2682-0847-00-25</b>	x	x	x	x	x	x
50,5	19	<b>2682-0850-50-25</b>	x	x	x	x	x	x
54	19	<b>2682-0854-00-25</b>		x	x	x	x	x
60	19	<b>2682-0860-00-25</b>		x	x	x	x	x

### Round Punch Kits - Mobile Devices\*

Description	Draw bolt thread	Order No.	Powerman Junior	Powerman Kompakt	Powerman Vario	Powerman	Powerman Step	Powerlec Vario
Metr. round punch kit Plus from M16-M50	9,5/11,1/19	<b>2682-7816-50-25</b>	x	x	x	x	x	x
Metr. round punch kit from M12-M50	9,5/19	<b>2623-7812-50-00</b>	x	x	x	x	x	x
	9,5/19	<b>2683-7812-50-20**</b>	x	x	x	x	x	x
Round punch kit from PG7-PG21+ø 30.5	9,5	<b>2623-7812-30-00</b>	x	x	x	x	x	x
	9,5	<b>2683-7812-30-20**</b>	x	x	x	x	x	x
Round punch kit from PG7-PG48+ø 30.5	9,5/19	<b>2623-7812-60-00</b>		x	x	x	x	x
	9,5/19	<b>2683-7812-60-30**</b>		x	x	x	x	x

### Round Punch with Two Keyways - Mobile Devices\*\*\*

Description	Draw bolt thread	Order No.	Powerman Junior	Powerman Kompakt	Powerman Vario	Powerman	Powerman Step	Powerlec Vario
Round punch with two keyways	9,5	<b>2623-0922-52-00</b>	x	x	x	x	x	x

\* Draw bolts for punching pumps are not included in the scope of delivery.

\*\* With draw bolts for manual operation

\*\*\* With actuating screw for punching pump

### Square Punches - Mobile Devices

Dimensions ø in mm	Draw bolt thread	Order No.	Powerman Junior	Powerman Kompakt	Powerman Vario	Powerman	Powerman Step	Powerlec Vario
15,8	9,5	<b>2623-0915-80-00</b>	X	X	X	X	X	X
22,2	9,5	<b>2623-0922-20-00</b>	X	X	X	X	X	X
25,4	9,5	<b>2623-0925-40-00</b>	X	X	X	X	X	X
46	9,5	<b>2623-0946-00-00</b>		X	X	X	X	X
45	19	<b>2683-0945-00-00</b>			X	X	X	X
46	19	<b>2683-0946-00-00</b>			X	X	X	X
68	19	<b>2683-0968-00-01</b>			X	X	X	X
92	19	<b>2683-0992-00-01</b>				X	X	
125	19	<b>2683-0125-00-01</b>						

### Rectangular Punches - Mobile Devices

Dimensions ø in mm	Draw bolt thread	Draw bolt thread	Powerman Junior	Powerman Kompakt	Powerman Vario	Powerman	Powerman Step	Powerlec Vario
22 x 30	9,5	<b>2683-0922-31-10</b>		X	X	X	X	X
22 x 42	9,5	<b>2683-0922-42-10</b>		X	X	X	X	X
25 x 50	19	<b>2683-0925-50-00</b>		X	X	X	X	X
46 x 92	19	<b>2683-0946-92-00</b>				X	X	X
36 x 52	19	<b>2683-0936-52-00</b>			X	X	X	X
36 x 65	19	<b>2683-0936-65-00</b>			X	X	X	X
36 x 85,5	19	<b>2683-0936-85-50</b>			X	X	X	X
36 x 112	19	<b>2683-0936-11-20</b>				X	X	

### Shaped Punches - Mobile Devices

Description / Dimensions ø in mm	Draw bolt thread	Order No.	Powerman Junior	Powerman Kompakt	Powerman Vario	Powerman	Powerman Step	Powerlec Vario
MinD 9-polig	9,5	<b>2683-0000-00-09</b>	X	X	X	X	X	X
MinD 15-polig	9,5	<b>2683-0000-00-15</b>	X	X	X	X	X	X
MinD 25-polig	9,5	<b>2683-0000-00-25</b>		X	X	X	X	X
MinD 37-polig	9,5	<b>2683-0000-00-37</b>		X	X	X	X	X
MinD 50-polig	9,5	<b>2683-0000-00-50</b>		X	X	X	X	X
20,1 x 22,5	9,5	<b>2683-0920-22-01</b>	X	X	X	X	X	X
20,2 x 23,1	9,5	<b>2683-0920-23-01</b>	X	X	X	X	X	X

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